

АРКСЭЛ - украинский производитель электродов специального назначения и проволоки для сварки



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Price list of welding materials (available from 14.05.12). Prices in USD per 1 kg

Mark	Ø,mm	Retail (to 100 kg)	Small wholesale (100 — 500 kg)	Mark	Ø, mm	Retail (to 100 kg)	Small wholesale (100 — 500 kg)
Electrodes for welding of high-alloy steels				Electrodes for surfacing			
ОЗЛ-8 (AWS E308L-17 n)	2	12,33	contractual	ЦН-6Л	3; 4; 5	8,48	7,86
	3; 4; 5	7,49	7,11		Т-590	3	4,15
ЦЛ-11 (AWS E34715)	2	8,84	contractual	Т-620		4; 5	3,87
	3	8,11	7,74		ЭН-60М	4; 5	3,74
	4; 5	7,99	7,74	ЦНИИН - 4		4	contractual
ЦТ-15 (AWS E34715)	2,5	8,86	contractual	ЦН-12 М	3; 4; 5	12,48	contractual
	3; 4	8,48	7,99	ОЗН-300М	4;5	2,50	2,37
ЭА 981/15	3; 4; 5	28,07	contractual	HP - 70	5	contractual	
НЖ-13 (AWS E318-15)	3; 4; 5	10,48	9,73	Electrodes for welding of heat-resistant steels			
ОЗЛ - 17У (AWS E385-16)	3; 4	35,56	contractual	ТМЛ-1У (AWS E 7015-B2)	3; 4; 5	3,49	3,24
АНЖР - 1 (AWS E NiCrMo-3)	3; 4	contractual		ТМЛ-3У (AWS E8015-G)	3; 4; 5	3,87	3,49
АНЖР - 2 (AWS E NiCrMo-3)	3; 4	contractual		ТМУ-21У (AWS E7015)	3; 4; 5	2,74	2,50
ЭА-395/9	3; 4; 5	27,32	25,95	ЦЛ-39 (AWS E7015-G)	2,5	4,37	3,99
ЭА-400/10У (AWS E316L-15)	3; 4; 5	11,48	10,98	ЦУ-5 (AWS E7015)	2,5	3,12	2,87
УОНИ-13НЖ/12х13 (AWS E410-15)	3; 4; 5	6,24	contractual	ЦЛ - 17	3; 4; 5	4,74	contractual
ОЗЛ-6 (AWS E309-26)	3; 4; 5	10,23	9,23	Electrodes for welding of cast iron			
ЗИО-8 (AWS E309-26)	3	10,11	9,36	ЦЧ-4	3;4;5	9,98	9,23
	4; 5	9,86	9,23	МНЧ - 2 (AWS E NiCu-7)	3;4;5	42,42	contractual
ОЗЛ-25Б (AWS E NiCrFe-3)	3; 4	contractual		Электроды общего назначения			
НИИ-48 Г	3	8,86	contractual	АРК-25	2,5; 3; 3,2; 4; 5	1,87	contractual
	4; 5	8,61	contractual	Electrodes for manual metal arc cutting			
ОЗЛ-9А (AWS E310-15)	3; 4	18,71	16,84	АHP-2	4;5	2,99	26,40
ЭА - 400/10Т	3; 4; 5	11,23	10,48	Electrodes for welding of carbon and low-alloy steels			
ЦТ - 28	3; 4	contractual		УОНИ-13/55; УОНИИ-13/55 (AWS E 6015)	3; 4; 5	1,75	1,62
Electrodes for welding of non-ferrous metals and alloys				УОНИ-13/45; УОНИИ-13/45 (AWS E 7015)	3; 4; 5	1,75	1,62
Комсомолец - 100 (AWS EcuSiC)	3; 4	12,73	contractual	УОНИ - 13/65 (AWS E12015)	3; 4; 5	2,50	2,25
	5	12,48	contractual	УОНИ — 13/85 (AWS E12015)	3; 4; 5	3,74	3,49
Flux-cored							
Mark	Ø, mm	Package quantity, kg	Price, \$/kg	Mark	Ø, mm	Package quantity, kg	Price, \$/kg
MEGAFIL 713R-A	1,2	5	5,83	MEGAFIL 710M-A	1,2	5	5,83
	1,2	16	5,80		1,6	16	5,79
	1,6	16	5,78	MEGAFIL 250M-A	1,2	5	11,54
MEGAFIL 821R-A	1,2	5	16		11,23		
	1,6	16	6,78		1,6	16	11,23
High-alloy wires							
Св-04Х19Н9 (ER-308)	1; 1,2; 1,6	5 / 15	contractual	Св-06Х19Н9Т (06Cr19Ni9Ti)	1,0; 1,2; 1,6	5 / 15	contractual
	2,0	coils	contractual		2,0	coils	contractual
Св-07Х25Н13 (ER-309)	1,0; 1,2; 1,6	5 / 15	contractual	Св-10Х16Н25АМ6 (10Cr16Ni25NMo6)	1,0; 1,2; 1,6	5 / 15	contractual
	2,0	coils	contractual		2,0	coils	contractual
Св-04Х19Н11М3 (ER-316)	1,0; 1,2; 1,6	5 / 15	contractual	Св-08Х20Н9Г7Т (08Cr20Ni9Mg7Ti)	1,0; 1,2; 1,6	5 / 15	contractual
	2,0	coils	contractual		2,0	coils	contractual
Solid wire							
Св-08Г2С-О (ER70S-6) Ø, 0,8; 1,0 mm (D-200; K-300)	Quantity, tonne	Price, \$/kg (without oversight of RMRS)	Price, \$/kg (under the oversight of RMRS)	Св-08Г2С-О, Св-08Г2С (ER70S-6) (polished) Ø, 0,8; 1,0 m (D-200; K-300)	Quantity, tonne	Price, \$/kg (without oversight of RMRS)	Price, \$/kg (under the oversight of RMRS)
	< 1	1,94	2,01		< 1	1,81	1,88
	1 — 5	1,87	1,93		1 — 5	1,75	1,80
	> 5	1,7	1,72		> 5	1,58	1,60

- Prices are specified in the contract.
- Orders of more than 500 kg is considered individually, at the request of the buyer.
- Prices of electrodes for nuclear and thermal power plants calculate according to additional requirements of contract.
- Possible to manufacture other marks of electrodes on request. Packaging in boxes of 1.0, 2.5, 5.0 kg with a shrink film or in vacuum packaging.

